WEST CHESTER ASSEMBLY INSTRUCTIONS

#520 West Chester 5' Bench

(717) 354-8998 • (877) 560-5966 New Holland, PA

- The eisure

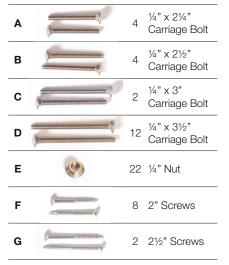
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Tools Required

- Hammer
- #2 Square Head Bit
- Power Drill
- 7/16" Socket or 7/16 wrench

Included Hardware



Instructions:

- Unpack items from box(es). Be sure to match any numbers & letters that you may find on the pieces.
- Set the back into the seat. Align the pre-drilled holes. Using 4 (B) ¼" x 2½" Carriage Bolts & 4 (E) ¼" Nuts, fasten the seat on both ends. Use 4 (A) ¼" x 2¼" Carriage Bolts & 4 (E) ¼" Nuts to fasten the seat in the center braces. (Illustration 2)





Illustration 2



Illustration 3



Illustration 4



Illustration 5



Illustration 6

Lay the bench on its back and fasten the arm and leg combo. Fasten the arm to the back using 1 (C) ¼" x 3" Carriage Bolt and 1 (E) ¼" Nuts. Then fasten the legs using 2 (D) ¼" x 3½" Carriage Bolts and 2 (E) ¼" Nuts. (Illustration 3) Repeat on the other side.

- Turn the bench upside down so it is resting on its arms. Attach the legs to the seat braces. Attach using 2 (D) ¼" x 3½" Carriage Bolts and 2 (E) ¼" Nuts on each leg. (Illustration 4) Be sure to keep legs straight.
- Fasten the small brace to the back of the seat using 1 (G) 2½" Screw. Repeat on the other side. (Illustration 5)
- Now fasten the leg brace using 6 (F) 2" Screws. Line up the leg brace with the marks on the leg and hold flush with the end of the leg. Be sure the center leg is straight. Use 2 2" screws on each leg. (Illustration 6)