

CURVE BACK
ASSEMBLY INSTRUCTIONS



#116 Curve Back Swivel Glider








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New Holland, PA



Tools Required

- Hammer
- #2 Square Head Bit
- Power Drill
- 7/16" Socket or 7/16 wrench

Included Hardware

A		4	1/4" x 2 1/2" Carriage Bolt
B		2	1/4" x 3" Carriage Bolt
C		8	1/4" x 3 1/2" Carriage Bolt
D		14	1/4" Nut
E		4	1/4" x 1 1/2" Lag Bolt
F		2	2" Screws
G		8	2 1/2" Screws

Instructions:

1. Unpack items from box(es). Be sure to match any numbers & letters that you may find on the pieces.
2. To begin, set the seat upright. Set the back into the seat. Align the pre-drilled holes. Fasten using 2 (A) 1/4" x 2 1/2" Carriage Bolts & 2 (D) 1/4" Nuts. (Illustration 2) Repeat on the other side.
3. Lay the chair on the back and fasten the legs of the arm/leg combo to the seat using 4 (C) 1/4" x 3 1/2" Carriage Bolts & 4 (D) 1/4" Nuts. Then fasten the arm of the arm/leg combo to the back using 1 (B) 1/4" x 3" Carriage Bolt & 1 (D) 1/4" Nut. (Illustration 3) Repeat on the other side.
4. Turn the chair upside down so it is resting on the arms. Line up the pre-drilled holes and Add the glider rails for the swivel base. Fasten using 4 (G) 2 1/2" Screws. (Illustration 4) Repeat on the other side.
5. With the chair still upside down, fasten the stopper using 2 (F) 2" Screws. Line up the pre-drilled holes. (Illustration 5)
6. With the swivel base set upright, rotate the swivel plate 45°. (Illustration 6)
7. Turn the swivel base upside down and align with the pre-drilled holes on the bottom of the glider. Fasten using 4 (E) 1/4" x 1 1/2" Lag Bolts. (Illustration 7) Do not tighten the bolts till all 4 are fastened.

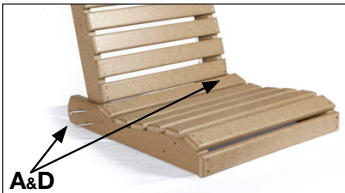


Illustration 2



Illustration 3

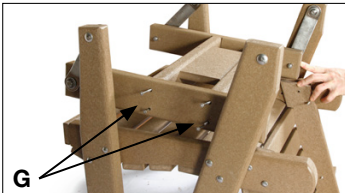


Illustration 4

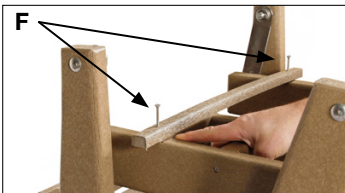


Illustration 5



Illustration 6

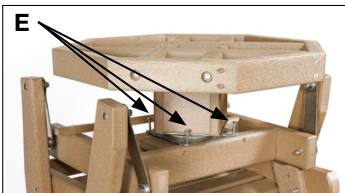


Illustration 7